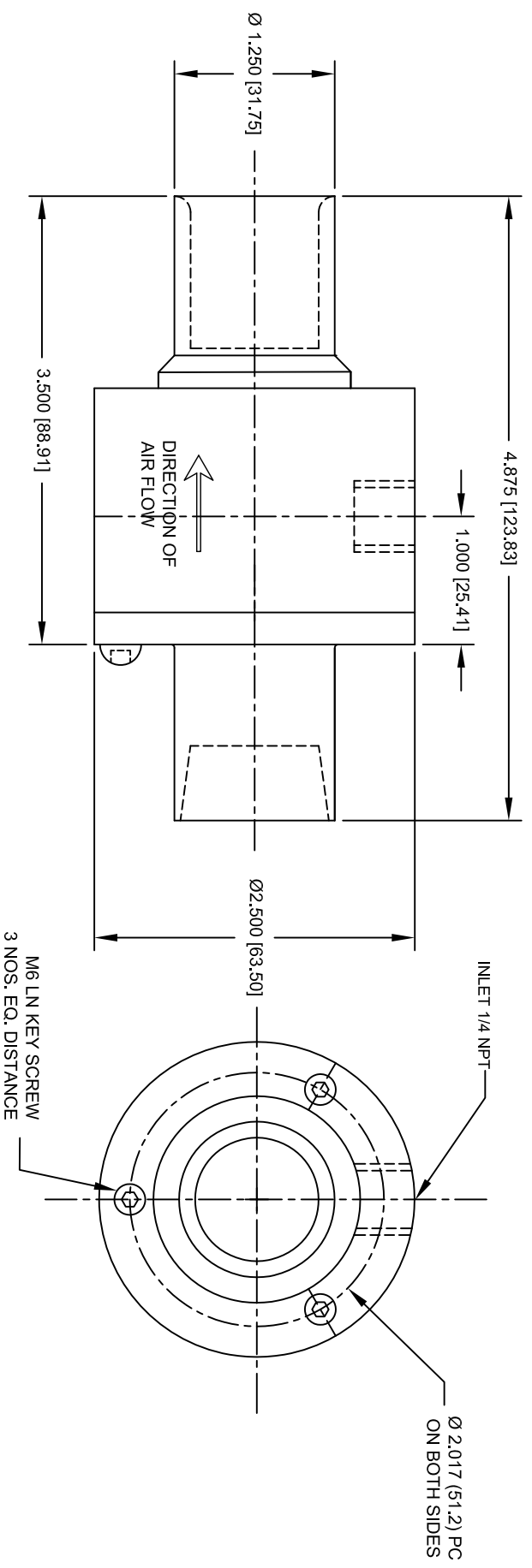


NOTES:
 1 ALL DIMENSIONS SHOWN ARE FINISH OPERATIONAL DIMENSIONS WHICH INCLUDE
 RESIDUAL COATINGS UNLESS OTHERWISE SPECIFIED.



REV	DESCRIPTION	DATE	APPROVED

REVISIONS		DATE	APPROVED

CONTRACT NUMBER	-	CLIENT	NEX FLOW AIR PRODUCTS CORP.
CONTRACTOR	-	CONTRACTOR	10520 YONGE STREET, UNIT 259-220, RICHMOND HILL, ON L4C 3J7
DATE	09-04-11	DATE	09-04-11
PROJECT	LES	PROJECT	1.25" ALUMINUM RING VAC
MANUFACTURING	-	MANUFACTURING	30002
FINISH	-	FINISH	C
PART NO.	-	PART NO.	1.25" -ALRV
INLET ASSEMBLY	-	INLET ASSEMBLY	2-1
USED ON	-	USED ON	30002
OFFER PART NO.	-	OFFER PART NO.	P 1
REQ'D BY	-	REQ'D BY	P 1

REQUIREMENTS/STANDARDS	GENERAL	FINISH
1. UNLESS OTHERWISE SPECIFIED	1. UNLESS OTHERWISE SPECIFIED	1. UNLESS OTHERWISE SPECIFIED
2. DIMENSIONS ARE IN INCHES (MM)	2. DIMENSIONS ARE IN INCHES (MM)	2. DIMENSIONS ARE IN INCHES (MM)
3. MACHINE FINISH 125 MICRO INCH RMS	3. MACHINE FINISH 125 MICRO INCH RMS	3. MACHINE FINISH 125 MICRO INCH RMS
4. INTERNAL RADIUS 0.15	4. INTERNAL RADIUS 0.15	4. INTERNAL RADIUS 0.15
5. BREAK SHARP CORNERS 200 TO 0.15	5. BREAK SHARP CORNERS 200 TO 0.15	5. BREAK SHARP CORNERS 200 TO 0.15
1. LINE OR DIM.	1. LINE OR DIM.	1. LINE OR DIM.
2. ANGLES = 3/4"	2. ANGLES = 3/4"	2. ANGLES = 3/4"
3. FINISH TO 0.10 TR	3. FINISH TO 0.10 TR	3. FINISH TO 0.10 TR
4. HOLES IN ACCORDANCE WITH ASME Y14.5	4. HOLES IN ACCORDANCE WITH ASME Y14.5	4. HOLES IN ACCORDANCE WITH ASME Y14.5

8 7 6 5 4 3 2 1